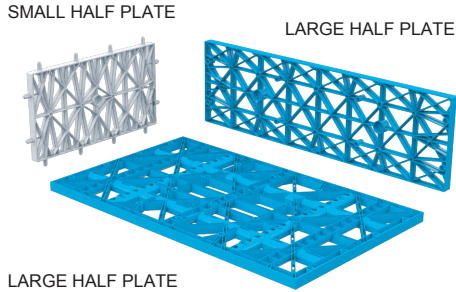


Ecorain Tank Systems

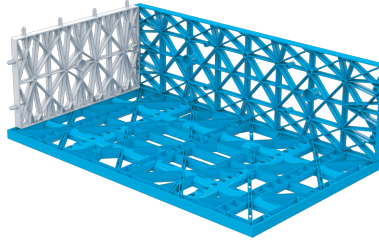
Half Tank Assembly Sheet

Three Plates



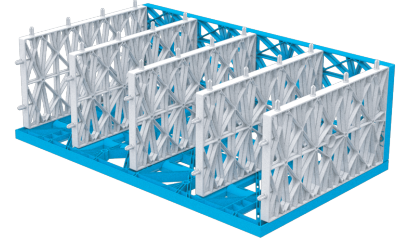
Step 1

Install pegs of one Small Half Plate into holes of a Large Half Plate.



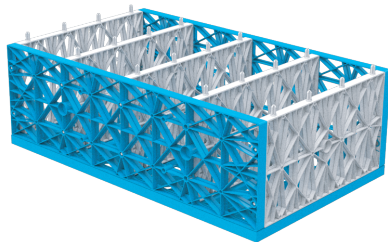
Step 2

Spaced evenly, install pegs of the second, third, fourth, and end Small Half Plates into holes of the Large Half Plate.



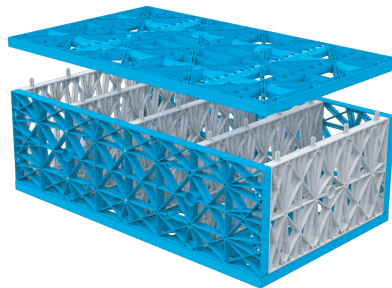
Step 3

Place and align the second Large Half Plate on the Small Plate ends.



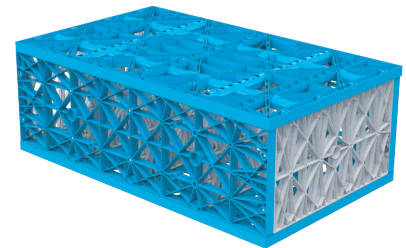
Step 4

Place structure upright and align a Large Plate over the top, pushing in the pins.



Step 5

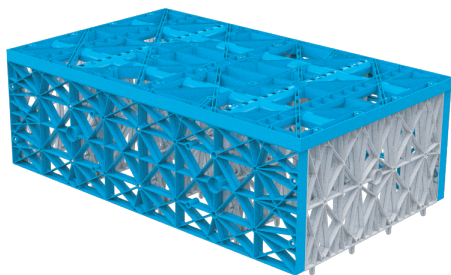
Place and align the second Large Plate with the pegs of the vertical small plates. Use a 2x4 and a dead weight hammer to tap the Large Plate into place.



Half & Single Tank Assembly

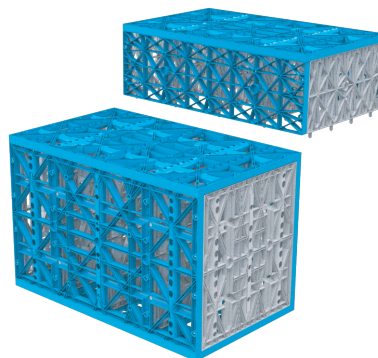
Step 1

Repeat Steps 1 through 4 to attach a Half Tank to a Single Tank.



Step 2

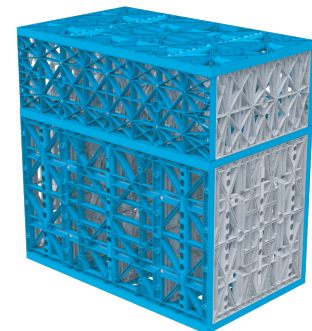
Align the Half Tank (with one open side) over a complete Single Tank for a Half & Single Tank Assembly.



Step 3

Check for full pin insertion and re-tap if necessary.

Note: See also the "Single & Multiple Tank Assembly Sheet" for additional information.



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